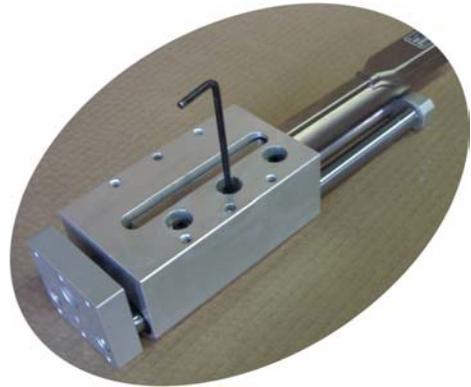


Installing a Linmot motor on a LB23 module

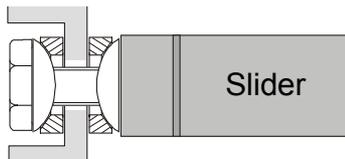
- 1/ Insert the stator + slider (**without circlips**) through the rear of the body **up to the inner stop**.



- 2/ Torque the 3 screws of the coupling sleeves to 2 Nm

- 3/ - Put **lock wire** in the threading of slider
- Remove the seal which holds the pre-installed cup washers on the screw

For information, mounting direction of cup washers :
(if provided sleeve: it is situated **between cup washers and the slider**)



- 4/ Tighten and torque the screw at the slider's tip with the guide **in the back position**, making sure the screw and the slider are aligned (**do not decenter while torquing**).
Torque : 4 Nm



- 5/ Check by moving back and forth several times that the module does not bind over the entire stroke and that **the slider does not rub**.

- 6/ Apply some heat paste (compound silicone) inside the radiator (depending on model). Push the radiator against the stator and tighten in place.(2 screws DIN912 M5)



Installing a Linmot motor on a LB37 module

1/ Insert the stator + slider (**without circlips**) through the rear of the body **up to the inner stop**.

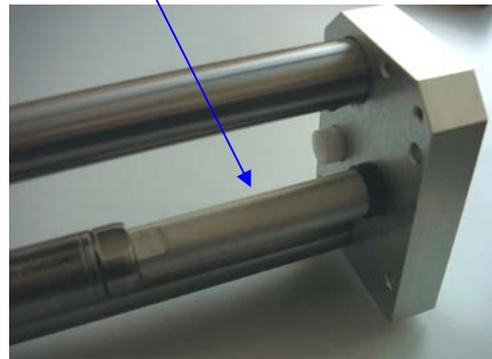
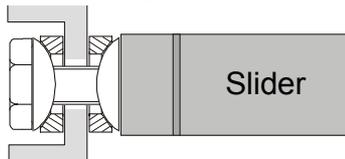
2/ Torque the 4 screws of the coupling sleeves to 2.5 Nm



3/ - Put **lock wire** in the threading of slider
- Remove the seal which holds the pre-installed cup washers on the screw

- Depending on the module's stroke, a spacer is to be screwed in the slider's tip before screwing it to the plate.
Torque : 15 Nm

For information, mounting direction of cup washers :



4/ Tighten and torque the screw at the slider's tip with the guide **in the back position**, making sure the screw and the slider are aligned (**do not decenter while torquing**).
Torque : 15 Nm

5/ Check by moving back and forth several times that the module does not bind over the entire stroke and that **the slider does not rub**.

