

## Installing a Linmot motor on a LE module

- 1/** Insert the stator + slider (**without circlips**) through the rear of the body **up to the inner stop**.

*For module LE37D, remove previously the back plate and screw the sleeve behind the slider, Torque 15 Nm.*

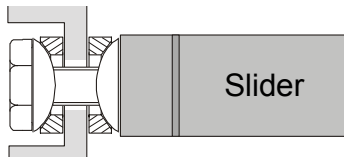


- 2/** Torque the screws of the coupling sleeves at :  
 LE 37 : 2,5 Nm (3 screws)  
 LE 23 : 2,0 Nm (2 screws)



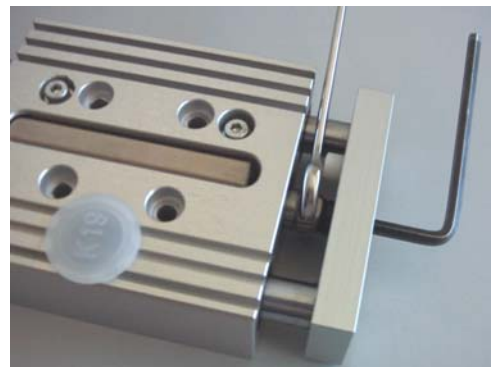
- 3/** - Put **lock wire** in the threading of slider  
 - Remove the seal which holds the pre-installed cup washers on the screw

For information, mounting direction of cup washers :



- 4/** Tighten and torque the screw at the slider's tip with the guide **in the back position**, making sure the screw and the slider are aligned (**do not decenter while torquing**).  
 Torque : LE 37 : 15 Nm  
 LE 23 : 4 Nm

*For module LE37D, reassemble the back plate in support on the plan of work (2 screws with lock wire).*



- 5/** Check by moving back and forth several times that the module does not bind over the entire stroke and that **the slider does not rub**.